

Date: Thursday, 2/8/2007 12:08:17 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BRACKET		
Job Number	: 30701			Part Number	: D31991		
Estimate Number	: 10283			Drawing Number	: D3199 REV B		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 2/8/2007 S.O. No. : N/A			Drawing Revision	: B		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 2/28/2007 Qty: 60 Um: Each		
Previous Run	: 29822						
Written By							
Checked & Approved By							
Comment	Est Rev:C	Removed Scribing	05-11-05	JLM			
	Est Rev:D	As per Rev B	06-11-24	JLM			

Additional Product

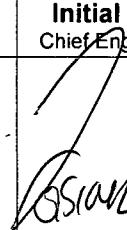
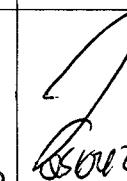
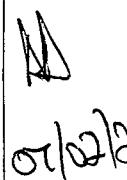
Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet
Comment: Qty.: 0.1040 sf(s)/Unit Total : 6.2370 sf(s) 304/316 0.040" SHEET Batch: M101873 M 01 02 23		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET Cut as per Dwg D3199 Dwg Rev: B Prog Rev: B		
		SAD 07/02/24 60
Deburr if required		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
M 07 02 24 (60)		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
M 07/02/26 (60)		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
M 07/02/26 (60)		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Form as per dwg D3199		
		SB 07/02/26 60

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/03/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/02/06	7.0	Machine malfunction		Scrap & destroy - Replace one part	SAD 07/02/06	 07/02/06	 07/02/06	 07/02/06

NOTE: Date & initial all entries

Date: Thursday, 2/8/2007 12:08:18 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 30701

Part Number: D31991

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10/07/02/26 (60)

7.0 POWDER COATING

POWDER COATING



M101601

YL 07/02/28 X 60

Comment: POWDER COATING

POWDER COATING

Powder Coat Gey Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10/13/01 60

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 0

10/13/01 (60)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/03/05 (60)

Job Completion



10/03/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30701
Description: Bracket	Part Number:	D3199-1
Inspection Dwg: D3199	Rev: B	Page 1 of 1

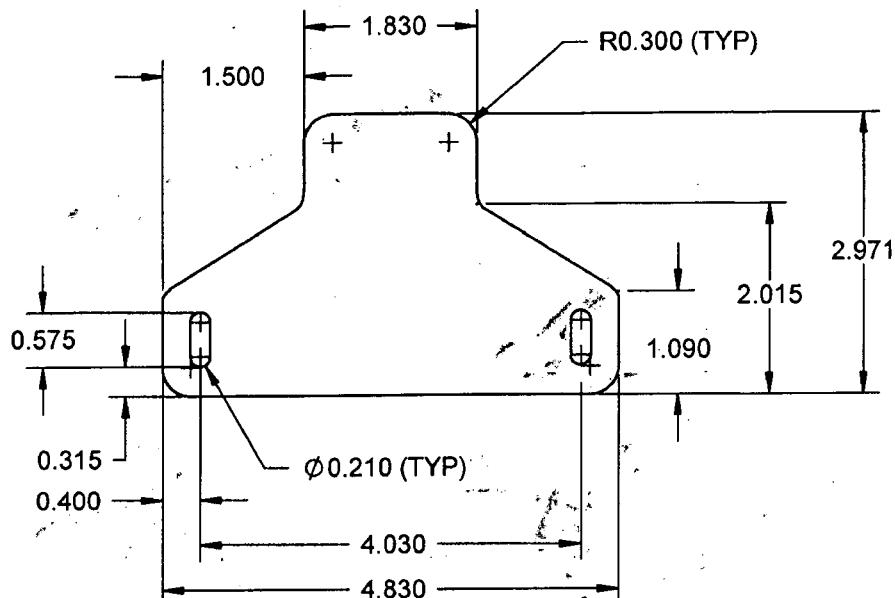
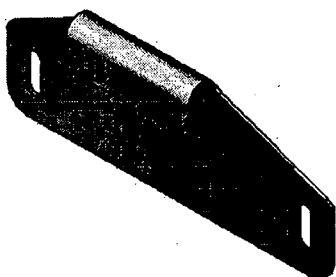
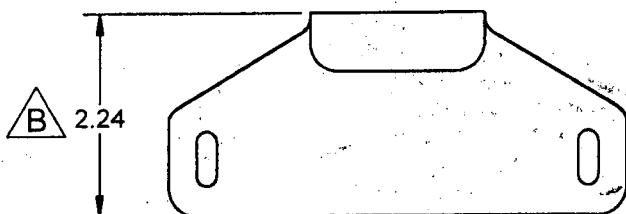
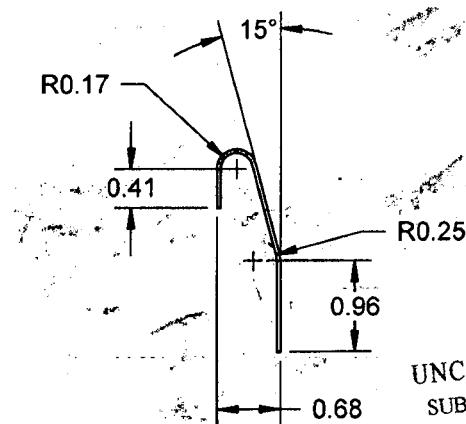
FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>M. M.</i>	Audited by:	<i>D</i>	Prototype Approval:	N/A
Date:	07/02/23	Date:	07/02/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.10.20	New Issue	KJ/JLM	
B	06.11.24	Dwg Revision revised	KJ/JLM	<i>[Signature]</i> <i>[Signature]</i>

DART

DESIGN <i>GP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>HH</i>	DRAWING NO. D3199	REV. B SHEET 1 OF 1
DATE 06.11.01		TITLE BRACKET	SCALE 1:2
REV	DATE	DESCRIPTION	
A	03.08.05	NEW ISSUE	
B	06.11.01	2.24 WAS 2.142; ADD FINISH; UPDATE DWG	

RELEASED*06.11.10 HH***D3199-1 FLAT PATTERN****D3199-1 BRACKET**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30701*

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET 0.040" THICK PER MIL-S-5059 (REF DART SPEC. M304S) ANNEALED
- 2) FINISH: POWDER COAT GREY SANTEX (REF 4.3.5.6) AS PER QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3199-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX